

B-B

Technical Requirement

1. The castings will be well finished without any visible defects, such as shrinkage cavities, underfill, cracks, cold shuts and etc;
2. Without the marking of the curving of castings R3 and pattern draft (draft angle) 1.5°;
3. The casting inspection will be complied with the EN124 standard;
4. Tolerance: ISO8062:1994CT-12;
5. The discharge area after assembled is 936.01cm²

DWG NO.:	ASC-RS60304G-1	
LOADING:	D400	
DESCRIPTION:	600X300X100	LOAD TEST EN124
MATERIAL:	Ductile Iron Grade 500/7	
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DATE:	01-11-2018	

Shanxi Ascent Industrial Co.,Ltd

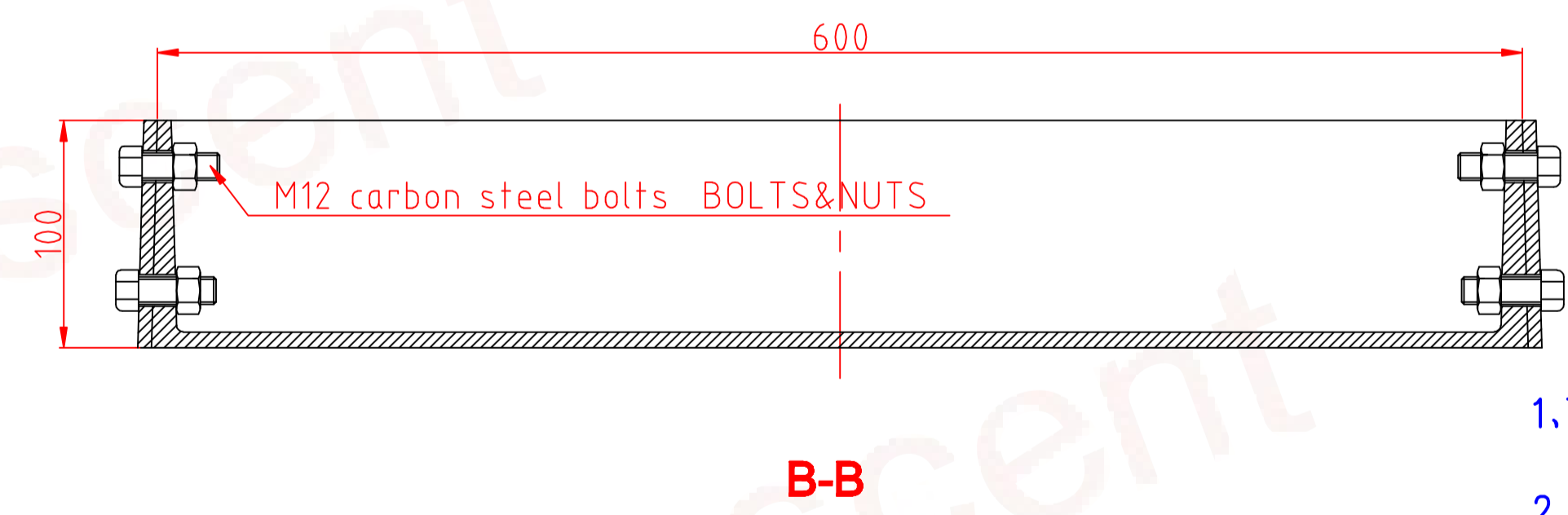
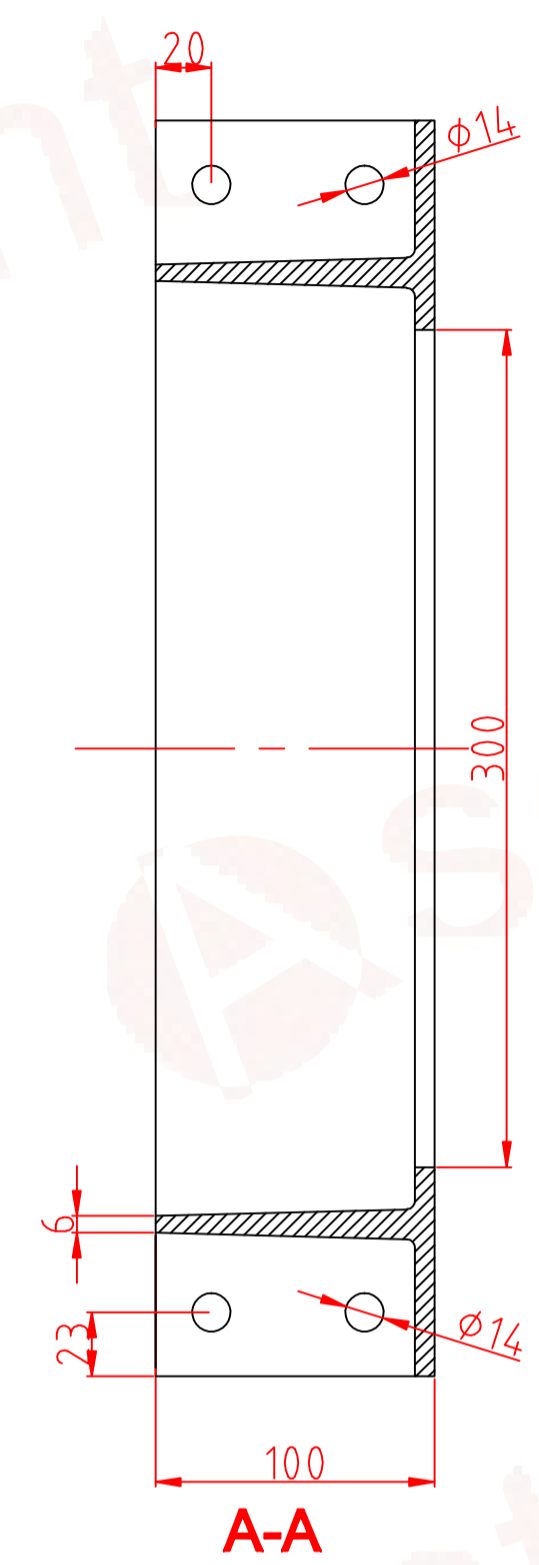
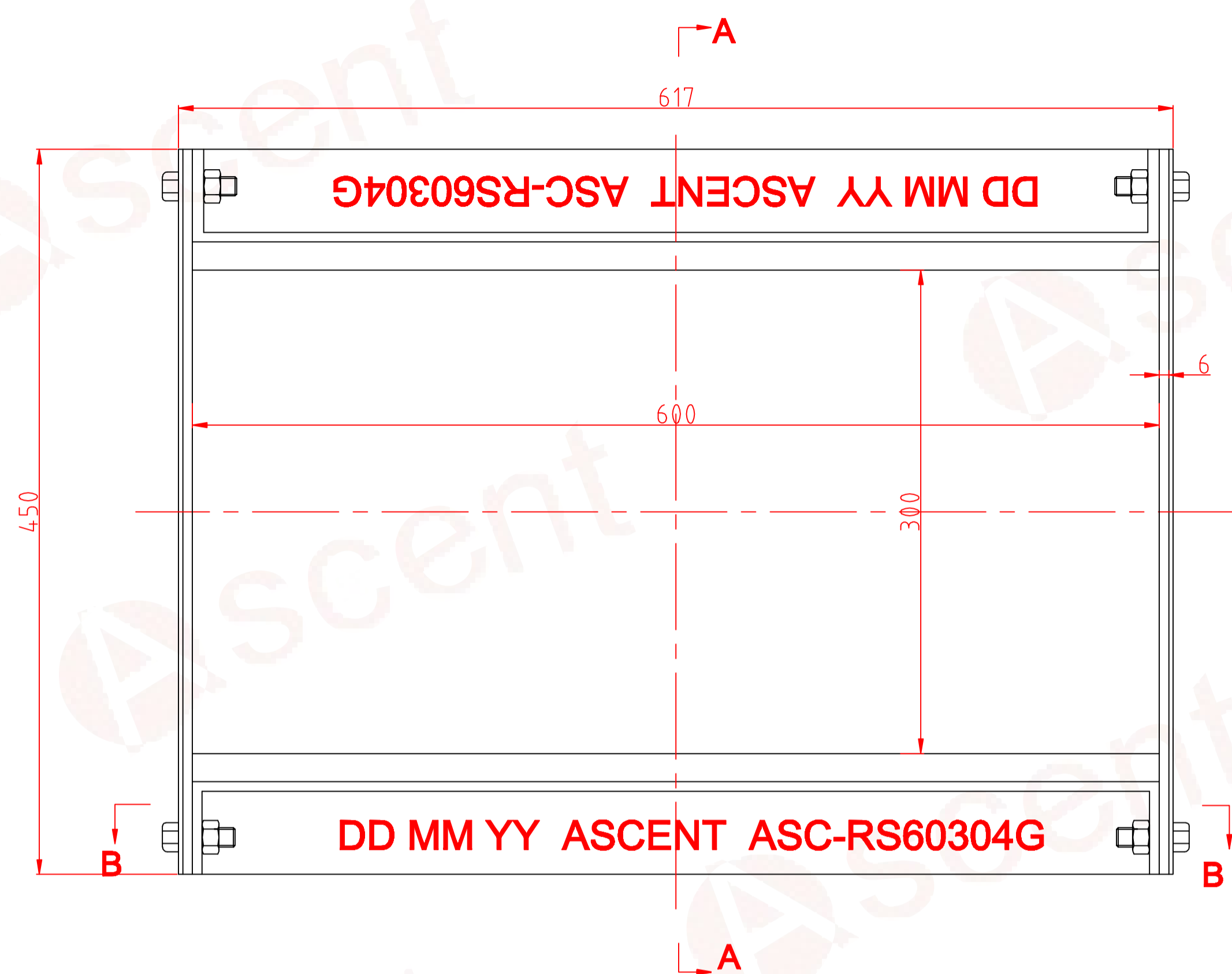
ADDRESS: 7-3408, PingYangJingYuan, TaiYuan, ShanXi

Tel: 0086 351 7922077 Fax: 0086 351 7921035

Mobile: 0086 13834557191 E-mail: info@ascentcn.com

www.ascentcn.com





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2. Without the marking of the curving of castings R3 and pattern draft (draft angle) 1.5°;
3. The casting inspection will be complied with the EN124 standard;
4. Tolerance: ISO8062:1994CT-12;

DWG NO.:	ASC-RS60304G-2	
LOADING:	D400	
DESCRIPTION:	600X300X100	LOAD TEST EN124
MATERIAL:	Ductile Iron Grade 500/7	
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