



Technical Requirement

- 1.The castings will be well finished without any visible defects, such as shrinkage cavities,underfill,cracks,cold shuts and etc;
- 2.Without the marking of the curving of castings R3 and pattern draft(draft angle) 2°;
- 3.The casting inspection will be complied with the EN124 standard;
- 4.Tolerance:ISO8062:1994CT-12;

DWG NO.:	ASC-TREE10050	
LOADING:		
DESCRIPTION:	$\phi 500 \times 18$	LOAD TEST EN124
MATERIAL:	Ductile Iron Grade 500/7	
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