



Technical Requirement

- 1.The castings will be well finished without any visible defects, such as shrinkage cavities,underfill,cracks,cold shuts and etc;
- 2.Without the marking of the curving of castings R3 and pattern draft(draft angle) 2°;
- 3.The casting inspection will be complied with the EN124 standard;
- 4.Tolerance:ISO8062:1994CT-12;

DWG NO.:	ASC-TREE12065S	
LOADING:		
DESCRIPTION:	ø650X20	LOAD TEST EN124
MATERIAL:	Ductile Iron Grade 500/7	
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Shanxi Ascent Industrial Co.,Ltd

ADDRESS: 7-3408, PingYangJingYuan, TaiYuan,ShanXi

Tel: 0086 351 7922077 Fax: 0086 351 7921035

Mobile:0086 13834557191 E-mail: info@ascentcn.com

www.ascentcn.com

